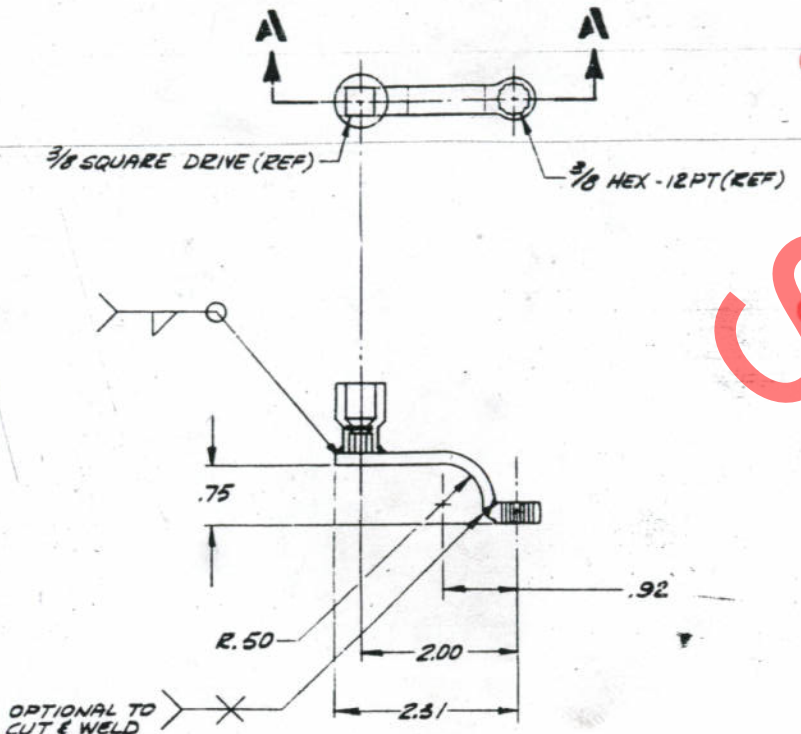
CONTROLLED DOCUMENT
APR 26 2016
JOB NUMBER
01-4905-A (4905-A)

CONTROLLED DOCUMENT
MAY 12 2015
JOB NUMBER
01-4697
CONTROLLED DOCUMENT
JAN - 4 2016
JOB NUMBER
01-4844-A

CONTROLLED DOCUMENT
AUG 22 2016
JOB NUMBER
01-5094

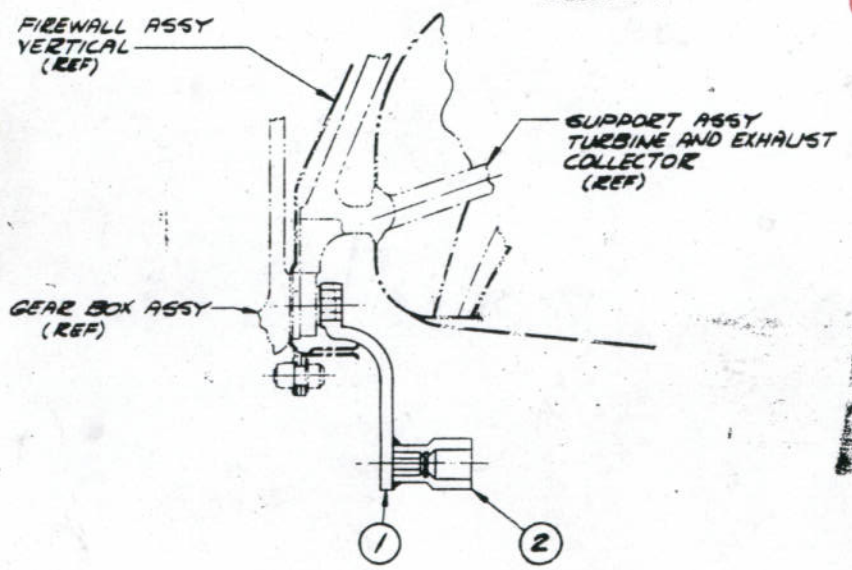
Superseded

SHOP COPY



SECTION A-A

WELDMENT



NOTES:
1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES: THE FOLLOWING:
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
   b) VENDOR NAME OR TRADE MARK.

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG

REF

FORM 8520-REV. 2-81

05-08-14
08-27-13
04-12-13
4-30-12 SL
5-16-11 SL
RELEASED FOR PROD.
DATE: 11/9/07 INT: RM
10/10/07 BR
7/31/06 DG
4/24/06 BMB
4/5/06 BMB
11-16-10 SL

LTR	DESCRIPTION	DATE	AUTH
	—		

One Time Only
4/11/07
DM
1/4" DR.

ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES	
2	1	SOCKET	55719	~~F6101(3/8 DRIVE)~~	SNAP-ON-TOOL	5.89
1	1	WRENCH	55719	OEX120B(3/8)	SNAP-ON TOOL	14.93

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

6.55 P64
1730 P114
FOEX 120B 10 40
GFS 101 5/16-6PT
3/8 Drive
Black

SHOP COPY
PROP COPY
RELEASED FOR PROD.
DATE: 10/31/06 INT: SRB

This data is furnished with the understanding that it will be used for Service, Maintenance and Overhaul purposes only and not to Manufacture or procure the Manufacture of the part(s) shown and/or described. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of the Detroit Diesel Allison Division of GMC.

PROPRIETARY

GEOMETRIC CHARACTERISTIC SYMBOLS		
FLATNESS	ANGULARITY	(M) OR MMC (MAX MATL CONDITION)
STRAIGHTNESS	RUNOUT	(S) OR RFS (REGARDLESS OF FEATURE SIZE)
ROUNDNESS	TRUE POSITION	(P) PROJECTED TOL ZONE
CYLINDRICITY	CONCENTRICITY	DATUM TARGET
PROFILE OF A LINE	SYMMETRY	
PROFILE OF A SURFACE	X.XXX BASIC DIM	
PERPENDICULARITY	DIAMETER	
PARALLELISM	-A- DATUM IDENT	X.XXX DIM. NOT TO SCALE

UNLESS OTHERWISE SPECIFIED
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE
RUNOUTS ARE CIRCULAR

BREAK SHARP EDGES .020 UOS

UNLESS OTHERWISE SPECIFIED	
TOL. ON ANGLES ±	1°
TOL. ON DECIMALS ±	.02 2PL .010 3PL
MATL	SEE ITEM
HEAT TREAT AND HARDNESS	—
SURFACE TREAT	—

DRAWING DATE	82-06-22
DRAFTSMAN	[illegible]
CHECKER	[illegible]
APPROVED	[illegible]
METALLURGY	R.C. GROSHOLD
ENGR 1	
ENGR 2	
FINAL	C. REASON
WELD OR BRAZE	
INSPECTION	

DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATION	
LOCAL SPECS (REF)	
SPEC SUMMARY	

Detroit Diesel Allison
Division of General Motors Corporation
Indianapolis Operations

TITLE: ADAPTER - TORQUE, TURBINE ATTACH NUT, LOWER

MODEL 570-CTB-CLR-CLS-[illegible] APPLICATION SEE SEPARATE PARTS LIST

SIZE	FSCM No.	DWG. No.
D	73342	23006782

SCALE 1/1 SHEET

23006782

Rolls Royce